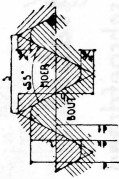




Maattabel

Gasdraad

British Standard Pipe Thread



G.

B.S.P.

Benaming	Buiten diam. mm d	Kern diam. mm d k	Flanken diam. mm d f	Draad diepte mm t	Gangen per Inch	Spoed mm s
G 1/8"	9,728	8,566	9,147	0,581	28	0,907
G 1/4"	13,157	11,445	12,301	0,856	19	1,337
G 3/8"	16,662	14,950	15,806	0,856	19	1,337
G 1/2"	20,955	18,631	19,793	1,162	14	1,814
G 5/8"	22,911	20,587	21,749	1,162	14	1,814
G 3/4"	26,441	24,117	25,279	1,162	14	1,814
G 7/8"	30,201	27,877	29,039	1,162	14	1,814
G 1"	33,249	30,291	31,770	1,479	11	2,309
G 1 1/8"	37,897	34,939	36,418	1,479	11	2,309
G 1 1/4"	41,910	38,952	40,431	1,479	11	2,309
G 1 3/8"	44,323	41,365	42,844	1,479	11	2,309
G 1 1/2"	47,803	44,845	46,324	1,479	11	2,309
G 1 3/4"	53,746	50,788	52,267	1,479	11	2,309
G 2"	59,614	56,656	58,135	1,479	11	2,309
G 2 1/4"	65,710	62,752	64,231	1,479	11	2,309
G 2 1/2"	75,184	72,226	73,705	1,479	11	2,309
G 2 3/4"	81,534	78,576	80,055	1,479	11	2,309
G 3"	87,884	84,926	86,405	1,479	11	2,309
G 3 1/4"	93,980	91,022	92,501	1,479	11	2,309
G 3 1/2"	100,330	97,372	98,851	1,479	11	2,309
G 3 3/4"	106,680	103,722	105,201	1,479	11	2,309
G 4"	113,030	110,072	111,551	1,479	11	2,309
G 4 1/2"	125,730	122,772	124,251	1,479	11	2,309
G 5"	138,430	135,472	136,951	1,479	11	2,309
G 5 1/2"	151,130	148,172	149,651	1,479	11	2,309
G 6"	163,830	160,872	162,351	1,479	11	2,309
G 7"	189,230	185,978	187,604	1,626	10	2,540
G 8"	214,630	211,378	213,004	1,626	10	2,540
G 9"	240,030	236,778	238,404	1,626	10	2,540
G 10"	265,430	262,178	263,804	1,626	10	2,540
G 11"	290,830	286,764	288,797	2,033	8	3,175
G 12"	316,230	312,164	314,197	2,033	8	3,175
G 13"	347,472	343,406	345,439	2,033	8	3,175
G 14"	372,872	368,806	370,839	2,033	8	3,175
G 15"	398,272	394,206	396,239	2,033	8	3,175



Maattabel

B.A. schroefdraad

British Association Thread — Hoek 47,5°

No.	Diam. Inch	Diam. mm	Gangen per Inch	Spoed mm
0	0,236 2	6	25,4	1
1	0,208 7	5,3	28,2	0,9
2	0,185 0	4,7	31,4	0,81
3	0,161 4	4,1	34,8	0,73
4	0,141 7	3,6	38,5	0,66
5	0,126 0	3,2	43,0	0,59
6	0,110 2	2,8	47,9	0,53
7	0,098 4	2,5	52,9	0,48
8	0,086 6	2,2	59,1	0,43
9	0,074 8	1,9	65,1	0,39
10	0,066 9	1,7	72,6	0,35
11	0,059 1	1,5	81,9	0,31
12	0,051 1	1,3	90,9	0,28